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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

IN RE APPLICATION OF:

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SERIAL NO.: 10/079,479

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FOR: SILICA AND SILICATE BY PRECIPITATION AT CONSTANT ALKALI NUMBER, AND ITS USE

DECLARATION UNDER 37 C.F.R.§1.132

COMMISSIONER FOR PATENTS ALEXANDRIA, VA 22313-1450

SIK:	Now comes On John's Lindha who deposes and states that:
	1. That I am an inventor of the above-identified application.
	2. That I am a graduate of University of Marbury, and received my
	PhD degree in the field of Chemistry, in the year 1994.
	3. That I have been employed by Degus a AG, for 6 years as
Ma	nager R&D in the field of precipitated silicas.

- 4. That I understand the English language or, at least, that the contents of the Declaration were made clear to me prior to executing the same.
- 5. That the process disclosed by <u>Turk</u> is not essentially the same as in the present invention as alleged by the Examiner for two essential reasons:
 - a) Shearing force

The essential step of the process of $\underline{\text{Turk}}$ comprises the application of high shearing forces. As specifically disclosed at column 4, lines 19-25, $\underline{\text{Turk}}$ recites that his process

comprises a step, "wherein during this process a shearing force is applied to the reaction mass, specifically during the alkaline phase of the precipitation reaction by passing the reaction mass in a continuous flow through a dispersing device and wherein the dispersing device is operated with an hourly throughput frequency from at least 10 h⁻¹....".

Therefore, the process disclosed by <u>Turk</u> requires an external – outside of the precipitation tank – shearing pump (see Fig. 3, <u>Turk</u>). <u>Turk</u> uses a dispersing pump, rotary pump, side-channel pump or a combination thereof as a shearing pump (see column 4, lines 47 – 54).

The influence of the shearing force to the process of <u>Turk</u> is described in column 5, lines 22 - 28 and column 6, lines 15 - 22 and especially in column. 10, lines 52 - 57, where <u>Turk</u> states "the requirement of obtaining high DBP number values (structure) is in the first place use of a sufficient shearing force in the precipitation phase" (column. 10, lines 54 - 57).

<u>Turk</u> also states in column 5, lines 59 - 62 that "all of the last-mentioned structure increase due to precipitation conditions are effective *only* if they are employed in combination with the previously discussed mechanical dispersing conditions".

Therefore, the essential aspect of the process of <u>Turk</u> is the application of very high shearing forces during the precipitation. Said very high shearing forces are mainly responsible for the high structure (DBP) of the silica of <u>Turk</u>. To ensure the very high shearing forces the process of <u>Turk</u> requires the use of special equipment namely (external) dispersing pumps.

The process of the present invention differs from the process of <u>Turk</u> in that no respectively very low shearing forces (agitator) were employed during the precipitation step.

As may be seen on page 5, lines 15 - 24 of the invention, where *no* shearing device was

employed during the process of the present invention. Consequently, the silica of the invention cannot be identical to that of <u>Turk</u> (see <u>Turk</u>, column 5, lines 59 - 63).

b) Drying

The process of the invention comprises preferably spray drying (see Tables on page 7 and 9). <u>Turk</u>, however, teaches that spray dried silica show worse performance compared to the *fine* dispersion disclosed therein (see <u>Turk</u>, column 6, lines 45 - 48). Consequently, the process of <u>Turk</u> leads to more finely divided silica while the silica of the present invention are made by a process that leads to much coarser products.

- c) Summary of the process parameters
- The process of <u>Turk</u> requires high (external) shear forces while the process of the present invention is carried out without an external shearing device and without high shearing forces.
- The process of the invention comprises preferably a spray-drying step while <u>Turk</u> teaches that spray-dried products are disadvantageous.

Therefore, there is no expectation that the process disclosed by <u>Turk</u> would result in the products of the present invention.

6. That the following experiments were conducted to show that the aforementioned differences between the methods disclosed by <u>Turk</u> and the present invention results in distinct products.

Turk discloses in Example 26 a choline chloride absorption test. Unfortunately, the silica of <u>Turk</u> were not available of comparison tests. Therefore, Applicants have selected two silicas disclosed in the present invention to be used in the method disclosed in Example 26 of <u>Turk</u> to compare the choline chloride absorption of the silica of <u>Turk</u> with the silica of the

present invention. To this end, the experiments were carried out as described in Example 26 of <u>Turk</u> using a common household mixer.

In comparison Example 1, silica No. 5 (TV 7397) of the invention (see Tables on page 9 and 10) was employed. In comparison Example 2, a silica named EP 118888 was tested.

EXP 118888 was manufactured according to the process of the invention at alkaline number 28, in batch scale.

The results of the tests are enclosed in the following Table:

Silica	DBP	consumption of 70% aq. sol. of choline chloride
Example 1 of Turk	284 ml/100 g	43,4 ml
(Turk, col. 20, line 19)		
Example 22 of Turk	?	48,2 ml
(Turk, col. 20, line 25)		
TV 7397	247 g/100 g	52 ml
(Ex. 5 of the invention)	=237 ml/100 g*	
EXP 118888	300 g/100 g	59 ml
	=287 ml/100 g*	

^{*)} recalculated usual density 1.043 g/cm³ for DBP

As evidenced by the Table above the choline chloride absorption of TV 7397 is about 22 % larger than that of Ex. 1 of $\underline{\text{Turk}}$ and 7.9 % larger than that of Ex. 22 of $\underline{\text{Turk}}$. This is an enormous improvement especially because the silica of Ex. 1 of $\underline{\text{Turk}}$ exhibits a DBP of 284 ml/100 g (Table 1 of $\underline{\text{Turk}}$) while TV 7397 exhibits a DBP of 247 g/100 g = 237 ml/100 g (see Table on page 10 of the invention). Therefore, even though TV 7397 has a lower DBP absorption, it has a 22% higher choline chloride absorption compared to Example 1 of $\underline{\text{Turk}}$.

More specifically, TV 7397 exhibits a DBP/choline chloride-ratio (DBP/CC-ratio) of 1.0601 (see Table on page 10 of the description). TV 7397 is therefore with respect to the

DBP/CC-ratio the worst Example of all Examples of the present invention. Consequently, we compared the worst Example of the invention with the silica of <u>Turk</u>. Nevertheless, the silica of <u>Turk</u> exhibit 22% and 7.9% less choline chloride absorption, respectively, than the worst silica of the invention (TV 7397).

The choline chloride absorption stands in the denominator of the DBP/CC-ratio.

Consequently a lower choline chloride absorption results by force in a higher DBP/CC-ratio.

TV 7397 (the worst Example of the invention) has a DBP/CC-ratio of 1.0601. The scope of the DBP/CC-ratio in Claim 1 of the present invention is < 1.07 which is very close to the value of TV 7397.

However, according to the comparison experiments above, the silica of Example 1 of Turk exhibits a choline chloride absorption 22% lower than that of TV 7397. Thus the DBP/CC-ratio must be 22% higher, *i. e.* the DBP/CC-ratio of the silica of Example 1 of Turk is about 1.29 (1.0601 x 122%). The choline chloride absorption of Example 22 of Turk is 7.9% lower compared to TV 7397. Thus the DBP/CC-ratio must be 7.9% higher, *i. e.* the DBP/CC-ratio of the silica of Example 22 of Turk is about 1.13 (1.0601 x 107.9%). Therefore, the present experiments clearly demonstrate that the silica disclosed by Turk exhibit a DBP/CC-ratio far outside of the scope of Claim 1 of the present invention. For the Examiner's convenience, these results are summarized in the Table below:

Silica	CC-absorption determined according to Example 26 of Turk	Difference to TV 7397	DBP/CC-ration calculated as follows: (DBP/CC-ratio of TV 7397) × (Diff. Of CC-absorption in %)
Example 1 of <u>Turk</u>	43.4 ml	22%	1.2933 (calculated)
Example 22 of Turk	48.2 ml	7.9%	1.1438 (calculated)
TV 7397 (Ex. 5 of present invention	52 ml		1.0601 (see page 19 of present application)

The results set forth herein constitute an unexpected modification in the process of <u>Turk</u> in that the improved process resulted in silicas that show a much better performance as absorbers and carriers. Thus new products obtained by the claimed method might substitute older products made by the process of <u>Turk</u> in commercial applications.

- 7. I declare further that all statements made of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of this application or any patent issuing thereon.
 - 8. Further Declarant saith not.

Name: Dh M J M

16.09,2004

Date